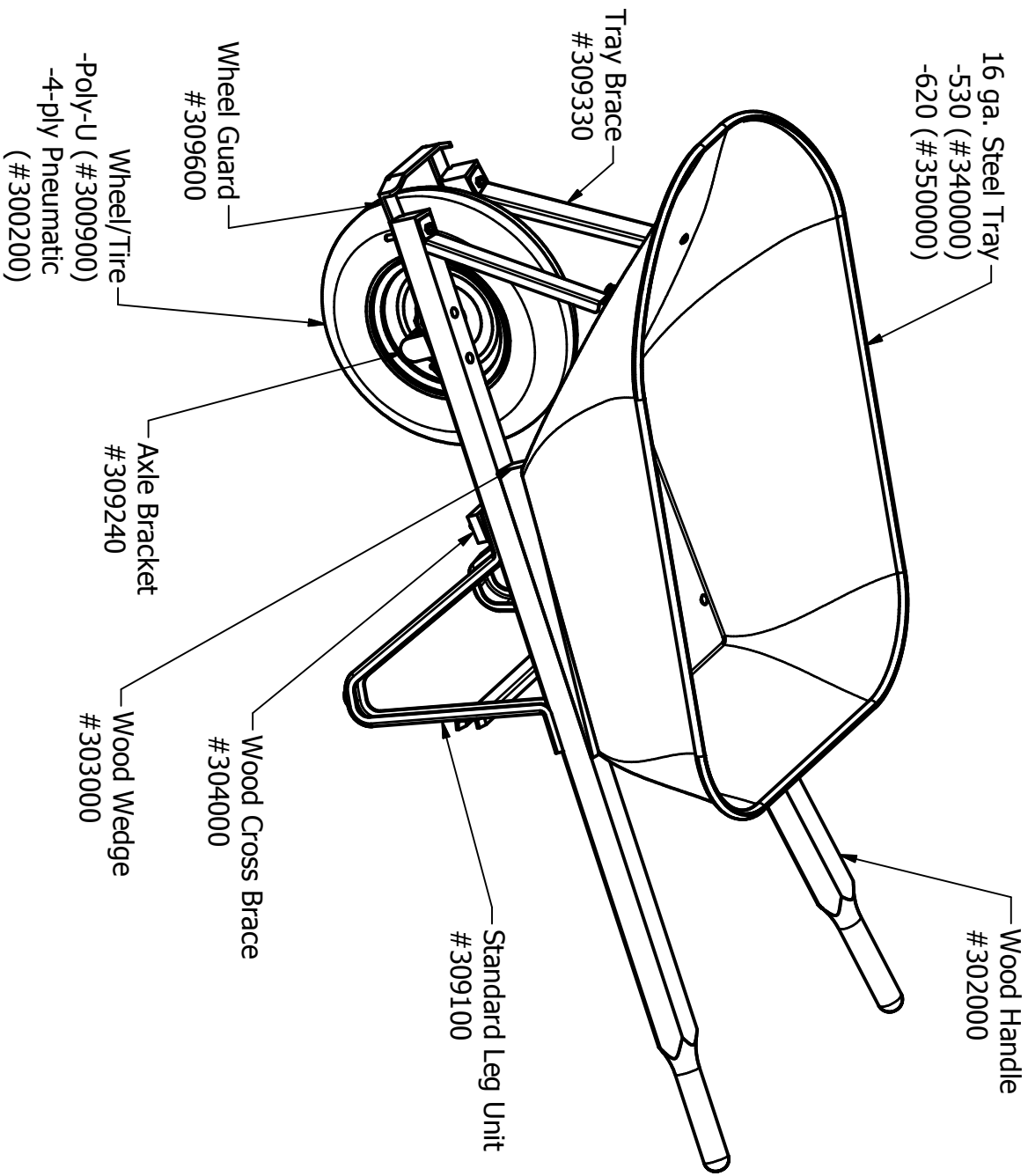


## ASSEMBLY INSTRUCTIONS

### Wood Handle Wheelbarrow 530 & 620

#### Fastener Set #309410 -for wood handle models.

- (2) 5-1/2" Carriage Screws (p/n 024-355)
- (2) 3-1/2" Carriage Screws (p/n 024-333)
- (4) 2-3/4" Carriage Screws (p/n 024-327)
- (2) 3" Hex Head Cap Screws (p/n 020-330)
- (2) 1" Carriage Screws (p/n 024-311)
- (2) 5/16" flat washer (p/n 041-131)
- (12) 5/16" flange nuts (p/n 040-781)



## ASSEMBLY INSTRUCTIONS

### Wood Handle Wheelbarrow 530 & 620

Note: Apply all nuts finger-tight only until fully assembled, then tighten with wrench.

**Tray & Frame:** Insert two 3-1/2" carriage bolts through tray bottom rear holes and two 5-1/2" carriage bolts through tray bottom front holes. Place wedges with thicker ends forward over bolts. Place handles with rounded ends to rear over bolts with flat sides on the wedges. Place legs over bolts with welded cross brace to rear. Place wood cross brace over front bolts. Place metal cross bar over rear bolts. Apply nuts to rear bolts and washers and nuts to front bolts.

**Tray Support Plate, Axle, Tray Braces:** Insert two 1" carriage bolts through upper front tray holes. Place tray support plate over bolts. Place one end of each brace over each bolt. Apply Nuts. Position holes in tray braces over 1st holes in frame. Insert two 3" cap screws through tray braces, frame and wheel guard. Fasten axle assembly on frame with four 2-3/4" carriage bolts. Apply nuts.

**Wheel Assembly:** If bearings are not inserted in hubs, drive one into each end of hub.

**Wheel to Axle Assembly:** Put one washer inside, followed by wheel, followed by washer, followed by cotter pin. NOTE: If extra washers are needed, put extra washers inside of wheel.

